

SHASTA COUNTY AIR QUALITY MANAGEMENT DISTRICT

TUNE-UP CHECKLIST

District Rule 3:26: Tuning Procedure Attachment #1

Facility Name: _____ Device: _____

Tester Name & Company: _____ Test Date: _____

(1) Operation of unit at firing rate “most typical of normal” operation: _____ yes _____ no
(if “no” explain: _____)

(2) At normal firing rate, record: - stack gas temperature = _____ °F or °C
- O₂ concentration = _____ % _____ ppm
- CO concentration = _____ % _____ ppm
- Observed flame conditions = _____

Note: If excess O₂ in the stack gas is at the lower end of typical range (0.5% - 3.0%), if CO is low, and if there is no smoke, the unit is probably at near optimum efficiency.

(3) Increase combustion air flow until stack gas O₂ levels increase by 1-2% over normal level,
record: - stack gas temperature = _____ °F or °C
- CO concentration = _____ % _____ ppm
- Observed flame conditions = _____

(4) Decrease combustion air flow until stack returns to normal O₂ level = _____ %
Gradually reduce combustion air flow in small increments:

Increment 1: stack gas temperature = _____ °F or °C
O₂ concentration = _____ % _____ ppm
CO concentration = _____ % _____ ppm
Observed flame conditions = _____

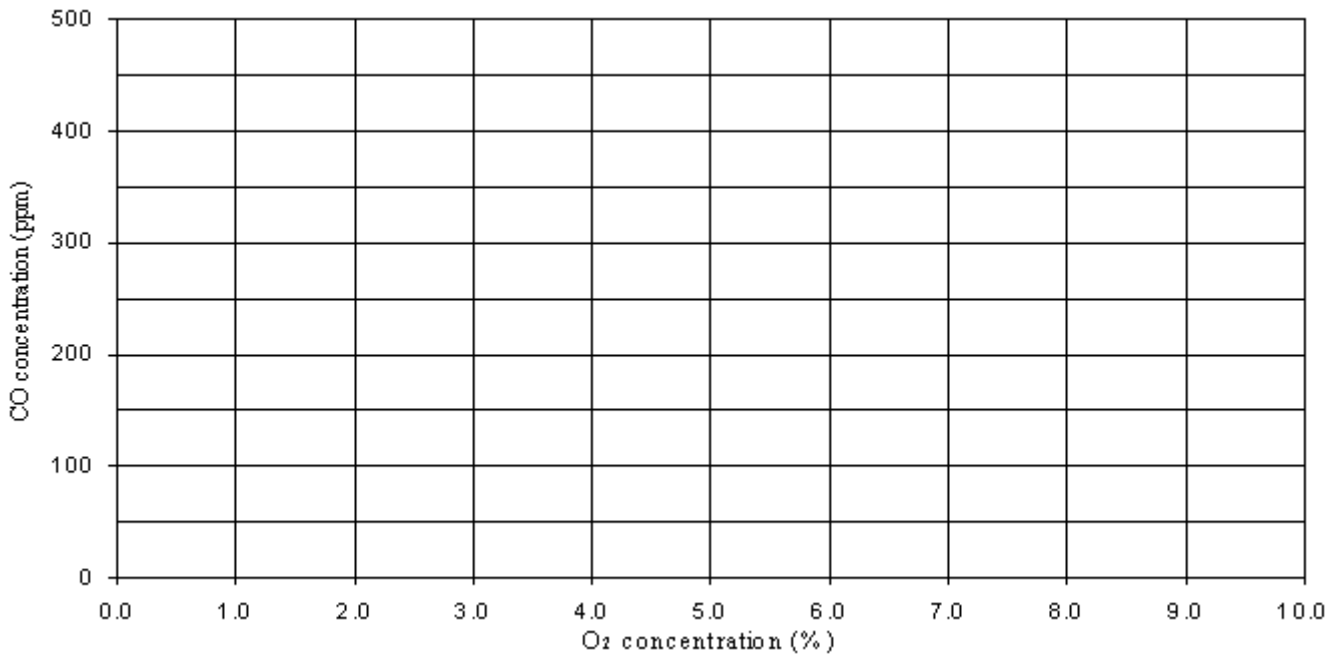
Increment 2: stack gas temperature = _____ °F or °C
O₂ concentration = _____ % _____ ppm
CO concentration = _____ % _____ ppm
Observed flame conditions = _____

Increment 3: stack gas temperature = _____ °F or °C
O₂ concentration = _____ % _____ ppm
CO concentration = _____ % _____ ppm
Observed flame conditions = _____

- (5) Continue to gradually reduce combustion air flow until one of the following conditions occurs first:
- unacceptable flame conditions = _____ explain: _____
 - CO concentrations > 400 ppm = _____ ppm
 - smoke observed in stack = _____
 - equipment-related limitations = _____ explain: _____

- (6) Graph an “O₂: CO” concentration curve using information from checklist #2, #3, & #4 results plus any added increments information:

This point will represent the “minimum” excess O₂ level = _____ %



_____ Note: Compare this minimum value to the expected value provided by the manufacturer; adjustments can be made to improve fuel and air mix if observed values differ.

- (7) From the above curve, locate O₂ levels where CO emissions = 400 ppm
- (8) Add 0.5 - 2.0% to the minimum excess O₂ level whereby _____ % + (0.5 - 2.0%) = _____ %
- Note: If the above adjusted level is not possible, obtain a level as appropriate & explain your reasoning for this: _____

Adjust burner controls to operate at the increased O₂ level → Tune-up is completed

Note: Please submit all supporting data: data logs, worksheets, etc. to the District

- (9) If the load varies significantly during normal operation, it may be necessary to repeat steps 1-8 for firing rates that represent the upper and lower limits of the range of the load.
- (10) Verify that the new settings can accommodate the sudden changes that may occur in daily operation without adverse effects.